



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.1710
Job Sheet 182469



Part No: 647.1710

Job Qty: 10 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Due Date: 8/27/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E IPP REV:A 12.10.04 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	8/27/18	8/27/18	0.00	0.00	Start Up Waterjet		SEP 13 2018
110	Waterjet	10 pcs	8/27/18	8/27/18	0.00	2.25	Waterjet1		SEP 13 2018
120	QC	10 pcs	8/27/18	8/27/18	0.00	0.00	QC2 Waterjet-1		SEP 13 2018
130	QC	10 pcs	8/27/18	8/27/18	0.00	0.00	QC8-1		SEP 13 2018
140	Brake NC	10 pcs	8/27/18	8/27/18	0.05	2.00	Brake NC 1		SEP 13 2018
150	QC	10 pcs	8/27/18	8/27/18	0.00	0.00	QC5		SEP 13 2018
160	Outsource	10 pcs	8/27/18	8/27/18			ATG001-VC	8	SEP 13 2018
170	Packaging	10 pcs	8/27/18	8/27/18	0.00	0.00	Packaging2		SEP 13 2018
180	QC	10 pcs	8/27/18	8/27/18	0.00	0.00	QC5		SEP 13 2018
210	Packaging	10 pcs	8/27/18	8/27/18	0.00	0.00	Packaging3-1		SEP 13 2018
220	QC21-SA	10 Ea	8/27/18	8/27/18	0.00	0.00	QC21		SEP 13 2018

Part Op 110 - 1-Cut as per Dwg

Descriptions: 140 - TRACE LINE FOR BENDING WITH DT9878 T1/ T2

160 - Issue P/O to ATG : 100-41224

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

OCT 30 2018

DAG
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9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S.160	7075-T6 Sheet .160	10.9600 sf (1.096 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S.160	11	103	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plate	0.098Inches + 0.004 - 0.001	0.102 0.097	0,099	Diameter
2	Plate	0.201Inches + 0.005 - 0.001	0.206 0.200	0,202	Diameter
3	Plate	0.257Inches + 0.060 - 0.001	0.317 0.256	0,258	Diameter
4	Plate	1.000Inches $\pm$ 0.002	1.002 0.998	1,001	
5	Plate	7.094Inches $\pm$ 0.002	7.096 7.092	7,095	
6	Plate	0.600Inches $\pm$ 0.030	0.630 0.570	0,600	

Plex 8/24/18 1:24 PM Dart.Gagnon.Michelle

Date: 09/12/18

Instructions:
Exp Date:
Inspector:
Revision:Serial No/Batch: S109709
Job No: 182469
Part: 647.1710

Container No: S109709

AEROSPACE
DARTDart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
E-mail: sales@dartaero.com
www.dartaerospace.com



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PURCHASE ORDER **PO041224**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041224

PO Date: 10/2/18

Due Date: 10/24/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Beecraft, Ashley Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
OCT 09 2018

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182469	647.1710	Plate Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A- 8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL- PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	-	10/19/18	10 pcs	0 pcs	10 pcs	\$35.80/pcs	\$358.00
2	83343	RBT18586-1	Dummy filter -Issue P/O to ATG PO: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	-	10/24/18	17 pcs	0 pcs	17 pcs	\$12.90/pcs	\$219.30
Grand Total:											\$577.30



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PURCHASE ORDER PO041224

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/9/18 9:23 AM dart.lavoie.chantal



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916307

Date: 23-Oct-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 10 ea	Part: 647.1710 ✓ Plate Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils). Job: 23886 PO: PO041224 ✓ Line: 1	Rev: E	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>23/10/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			

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